

CORONA STATIONS

Sheats - Segments

Silicone Sheats for rolls:

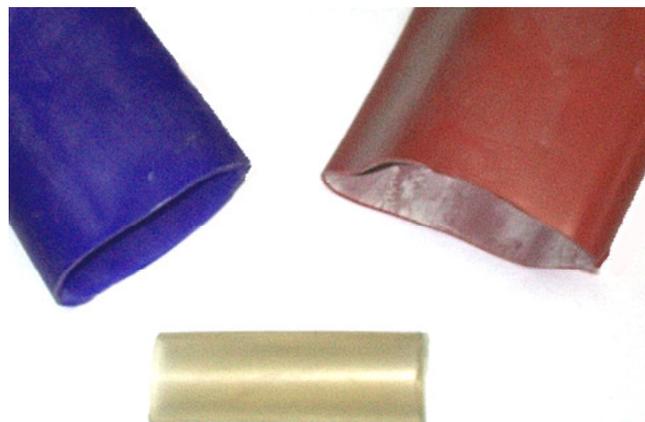
Thickness accuracy and Hardness of sheats are studied to improve reliability of treatment on overa cylinder. They are placed on aluminium cylinder in blowing up through a pneumatic flange accordin diameter of cylinder. **Thickness accuracy: +/- 0,1 mm.**

Hardness : 70 shore - Diameters, thickness and colors as heredown list -

Reference	Roll Diameter	Thickness	Color
P6661-gaine silicone D=32/36	34 à 38	2,0	Blanche
P6661-gaine silicone D=36/42	38 à 42	3,0	Bleue
P6661-gaine silicone D=72/76	75 à 80	3,0	Bleue
P6661-gaine silicone D=76/80	80 à 85	2,0	Brune
P6661-gaine silicone D=86/92	90 à 95	3,0	Bleue
P6661-gaine silicone D=92/97	95 à 100	3,0	Bleue
P6661-gaine silicone D=96/100	100 à 105	2,0	Brune
P6661-gaine silicone D=111/117	115 à 120	3,0	Bleue
P6661-gaine silicone D=140/146	145 à 150	3,0	Bleue
P6661-gaine silicone D=192/200	195 à 200	3,0	Bleue

Ref: **P6661-gaine silicone D=32/36**

Internal and External Diameters _____



Repair silicone paste:

Packing by 6 tubes of 100g. Available after 3 hours.

Drying: 4 mm/24H.

Also used to repair ceramic electrood.

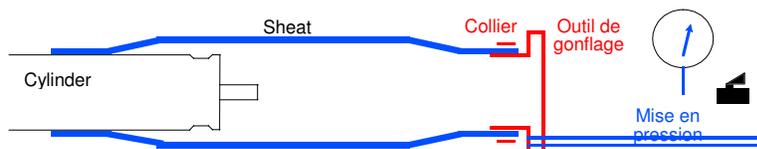
Ref: **P6661-silicon pâte 6*100g**



Tools for sheats planting:

This tool is used to blow in sheat. By the way, Its diameter is increased and y can push the Sheat along cylinder.

Ref: **P6661-P6661-gaine outil D100**



Colle silicone de fixation des gaines:

Packing by 6 tubes of 20g. Available after 1 hour.

Used to sticking silicon sheat on corona roll. Avoid sliding silicon sheat wher roll is not exactly perpendicular with film.

Ref: **P6661-silicon colle 6*20g**

Discharge segments:

Aluminium and manganese to decrease oxydation by ozone.

Supplied with spacer washer 0,5mm.

Fixing diameter: 12mm - Thickness: 5mm.

4 discharge points design to follow roll diameter.

With clip fixation in a groove of segment bar D12.

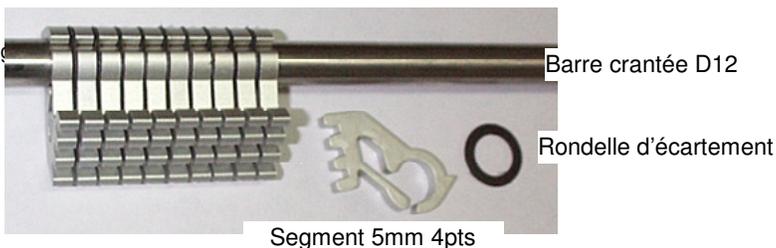
Segment bar supports

Support and isolating housing of electrode is drawing according to len of film and machine.

Ref: **P66661-segment 4pt D12**

Ref: **P66661-segment rondelle**

Ref: **P66661-segment barre D12**



Conductor grease:

Conductor grease improves reliability of ball bearings and decreases service costs.

It also decreases aluminium segment's oxydation.

Ref: **P6661-graisse conductrice**

