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# Banc de Tirage

## Auto Indexer

### Working:

These machines are used to make bags, pockets, wallets, marking.... in mass quantity.

### Applications:

- \* Office Articles
- \* Files
- \* Parts of Seats in Automotive industry

**Power** depends of material, thickness, welding surface, welding form, timing :  
Generally 50wHF / cm<sup>2</sup>.

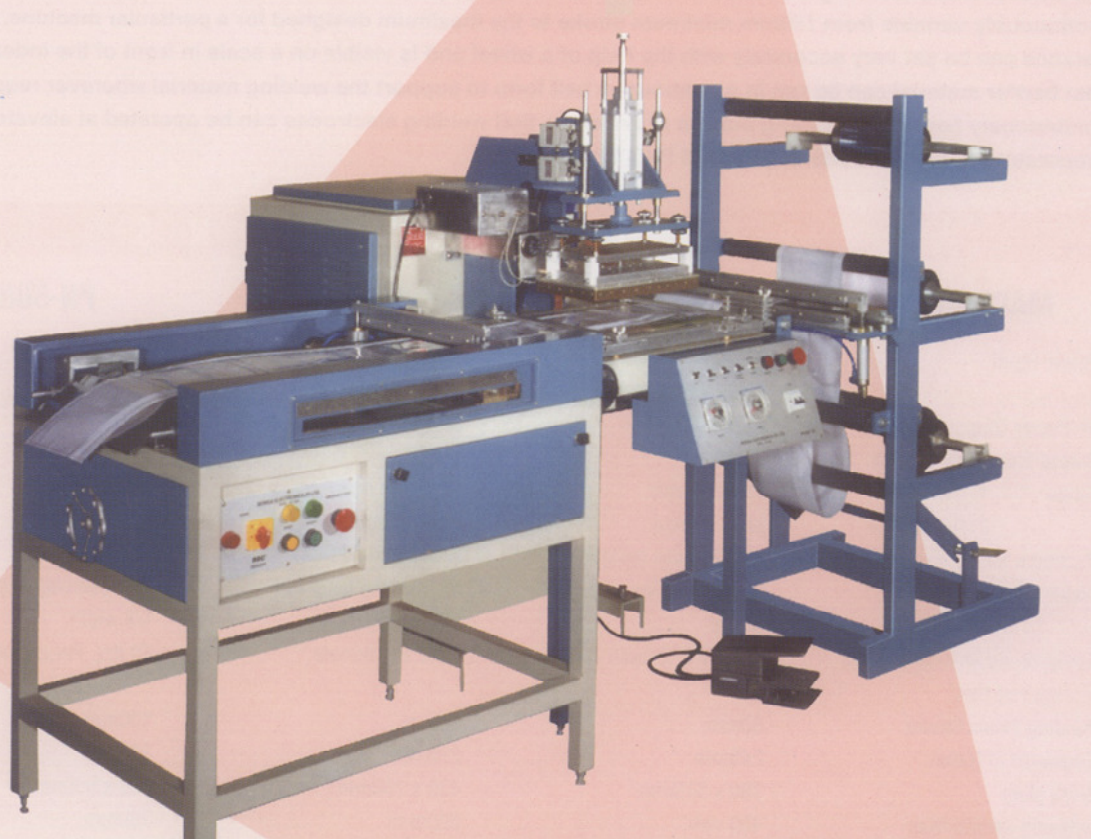
Sizes of electrods :  
16000VA ==> 25\*900  
24000VA ==> 30\*1200

To choose your future Machine, here are main Features:

- \* HF Power (depends of welding shape and Products)
- \* Sizes of plate: Widht & Length
- \* Lenght of Pulling

We also offer complex electrode according to your drawing.

Please, send us your photogaphy or drawing or samples in order to test the welding of your products.



We can install only the Auto Indexer on an existing Press with all Accessories and Options according to your Products. Vis et Versa, we can install only a new Generator on your Press with Auto Indexer System.

Advice: to set correctly HF Power, you have to increase step by step CV Position up to get a begining of Welding. Then you may increase Welding Time up to get complete Welding.

References	Electrical Power VA	HF Output Power wHF	Welding Length W=3.3 mm	Press Stroke mm	Col de Cygne Clearance of Throat	Table Sizes Larg * Prof W * D mm	Tirage Indexing Length mm	Dimensions Machine Sizes mm								Mass kg
								A	B	C	D	E	F	G	H	
67400-6000 AI	6000	3000	2200	80	275	700 * 430	600	740	* 1115	* 1000	* 680	* 700	* 1525	* 1655	* 3035	600
67400-10000 AI	10000	5000	3500	100	325	800 * 550	750	880	* 1215	* 1000	* 880	* 800	* 1600	* 1850	* 3235	800
<b>67400-16000 AI</b>	16000	8000	5000	150	420	800 * 660	750	950	* 1300	* 1000	* 900	* 800	* 1750	* 2000	* 3400	1100

### Specifications :

Electric Supply : 400V 3-phase + ground - 50 / 60 Hz  
Compressed air = 20 litres/mn  
Pneumatic Cylinder diameter = 100 - 120 - 160 mm.  
Drawing upon safety standard : Carters ; Normes CE.  
Antiflash with Grid Blocking;  
Roll Numbers = 3 ; 5 Maxi on request  
Counter of Products

### Options :

**UltraFast Antiflash**  
**Heating plate of tools : up to 150°C**  
Pneumatic Clamping of Plate Tools for quickly change product  
**Hydraulic accurate Descent (0,1mm) & Cutting of Product after Welding (PETG)**  
Automatic Knife on Output to facilitate stocking  
Robot for stack of Bags  
Indexing on printed Pattern  
Printer between HF Press and Indexer = **Inkjet Printer on line !!!**

